

Date: Wednesday, 11/07/2007 9:48:58 AM
 User: Linda Lacelle

Process Sheet

Customer	: CC-DAR01 Dart Aerospace Ltd.	Drawing Name	: REWORK
Job Number	: 33464		
Estimate Number	: 10804		
P.O. Number	: <i>N/A</i>	Part Number	: D25763
This Issue	: 11/07/2007 S.O. No. : <i>N/A</i>	Drawing Number	: D2576-3
Prsht Rev.	: <i>NC</i>	Project Number	: <i>N/A</i>
First Issue	: <i>N/A</i> Type : MACHINED PARTS	Drawing Revision	: <i>N/A</i>
Previous Run	: 00015	Material	: <i>N/A</i>
Written By	: <i>[Signature]</i>	Due Date	: 27/07/2007
Checked & Approved By	: <i>[Signature]</i>	Qty:	100 Um: Each
Comment	:		

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1
 REMOVE FROM STOCK
 D2576-3 B *31925*

BE 07.07.16

2.0	D25763	Step (Machining Detail)
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Comment: Qty.: 1.0000 Each(s)/Unit Total : 100.0000 Each(s)
 Step (Machining Detail)

3.0	MILLING CONV.	CONVENTIONAL MILLING MACHINE
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Comment: CONVENTIONAL MILLING MACHINE

OPEN UP 0.50" WIDE SLOTS PER ATTACHED

SD 07.07.16

(100)

4.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE
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Comment: ~~INSPECT PARTS AS THEY COME OFF MACHINE~~

N/A

SD 07.07.16

(100)

5.0	QC2	SECOND CHECK
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QC6



Comment: SECOND CHECK

07.07.16
per QSP09

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Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

RE IDENTIFY USING NEW B/N
(STOCK IN LANDING GEAR - BARCLAY)

BB 07-07-16

7.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

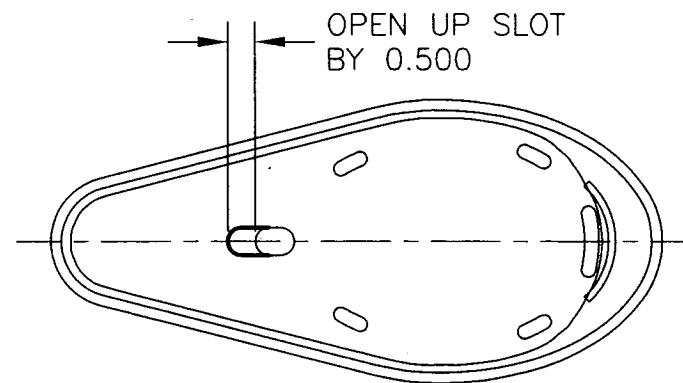
100

12/07/23

Job Completion



9 07-07-18



D2576-3 RE-WORK

L Lacelle

From: Marc Bellavance [mbellavance@dartaero.com]
Sent: July 11, 2007 8:36 AM
To: 'L Lacelle'
Subject: D2576-3 Step Re-work
Attachments: D2576-3ReWork.pdf

Linda,

Here are the instructions for the D2576-3 Step re-work:
Open up 0.50" wide slot as per attached sketch.

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Marc Bellavance
Internal Support/Product Improvement

DART aerospace Ltd.

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11/07/2007